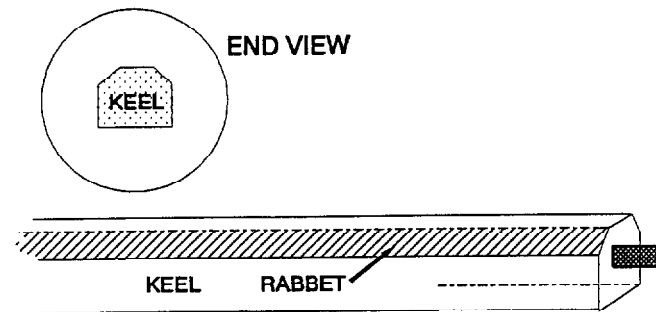


keel along the edge of the work bench; with a file, bevel the edge to about 1/3 the depth. Make sure to keep the vertical cut (not the jagged scarf) in the vertical plane. One point to keep in mind, the stem rabbet must match the keel rabbet where the two meet.



9) Glue stern piece 1 and 2 to keel. It would be better to use a slow drying epoxy glue. Drill a 1/8" hole aft of the dado in keel and into #2. Insert a small dowel or simply fill both holes with epoxy glue when gluing 1 and 2 to keel. Allow overnight drying.

NOTE: Line up the stem and stern assemblies with the keel and mark where the pin is to be located. Drill appropriate holes. Place stern pattern under dado area of keel. Align sternpost and keel with pattern. Place wax paper over pattern and under keel/sternpost joint. Cement sternpost to keel. Use masking tape to hold in position. Place weight on stern assembly to keep flat until dry.

